

**TABLE 3.** Benchmarking of cycles to delamination of new high temperature product. No post-dip treatment (n=10).

<b>PROCESS</b>	<b>SOLDER DIP AVE. 270°C</b>	<b>CYCLES TO DELAMINATION AT 280°C</b>
Standard Process 1	4	
Standard Process 2	4.5	
New Formulation 10	7.8	4.5
New Formulation 15	8	4.5