

TABLE 1. Laser micromachining parameters.

Material Thickness (μm)	2.5	8.5
Power (watts)	0.3	0.3
Z-Offset (mm)	-0.45	-0.45
Rep Rate (kHz)	12	12
Repetitions	4	13
Bite Size (μm)	8.33	8.33
Velocity (mm/sec)	100	100